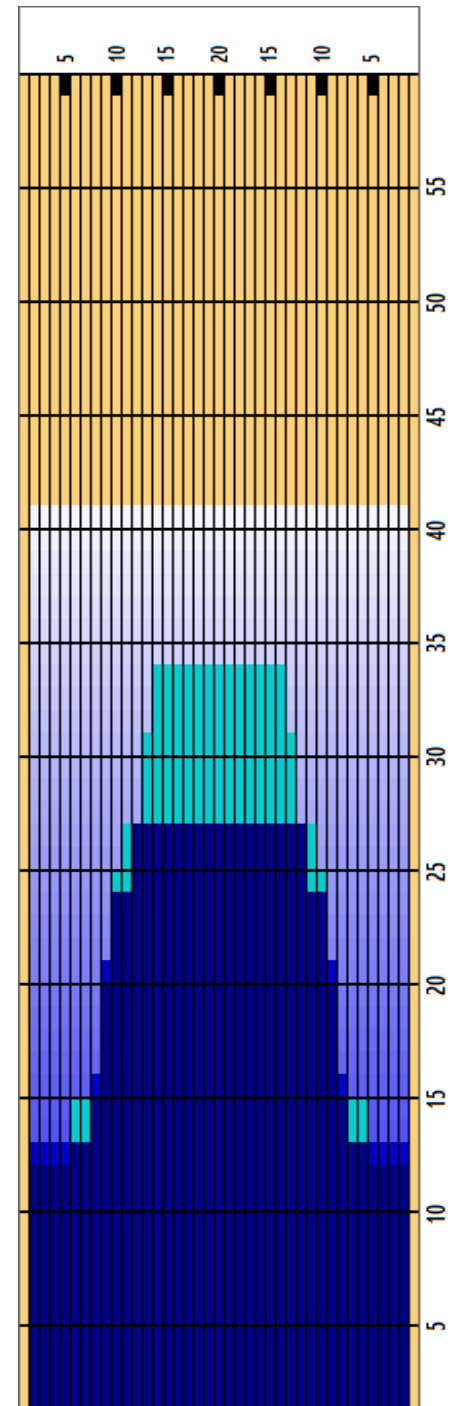


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	45 ul
Forward Oil Total	17.37 mL	Reverse Oil Total	8.235 mL	Volume Oil Total	25.605 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	18	3	A	222	0.0	12.7	12.7	9990
2	6L	6R	1	18	3	B	29	12.7	15.2	2.5	1305
3	9L	9R	2	18	3	A	46	15.2	20.3	5.1	2070
4	10L	10R	2	18	3	B	42	20.3	25.4	5.1	1890
5	11L	11R	1	18	3	A	19	25.4	27.9	2.5	855
6	13L	13R	1	22	3	B	15	27.9	31.0	3.1	675
7	14L	14R	1	22	3	A	13	31.0	34.1	3.1	585
8	2L	2R	0	26	3	B	0	34.1	41.0	6.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	27.0	-14.0	0
2	12L	12R	1	22	3	B	17	27.0	23.9	-3.1	765
3	10L	10R	1	22	3	A	21	23.9	20.8	-3.1	945
4	9L	9R	2	18	3	B	46	20.8	15.7	-5.1	2070
5	8L	8R	1	18	3	A	25	15.7	13.2	-2.5	1125
6	2L	2R	2	18	3	B	74	13.2	8.1	-5.1	3330
7	2L	2R	0	14	3	A	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.35	1.01	1.01	1.35	2.5

